



UPGRADE CATALOG

FIREARM UPGRADE KITS

Though mostly famous for our **Ideal Scope Mount System™** Spuhr i Dalby AB was founded around a single product – the **GS-1050 NVG Carry System**. Since then we have continued to work with other projects relating to various optic mounts, such as the SM-100 Dual Position Accessory Mount, the SM-101QD Ballistic Adjustable Mount, and others. We have also worked with various upgrade kits for firearms such as the AI AX, HK G3, G36, HK417, and MP5/HK53, and in 2016 we began delivering G3 upgrade kits to the Swedish Armed Forces.

HK G3

As the Swedish Army recently decided to upgrade the AK 4B (domestically produced G3 clone) to the AK 4C and AK 4D versions, Spuhr won the contract to deliver an adjustable stock and a modular handguard.

R-410 G3 Stock Assembly

NSN 1005-22-630-0393 (Short Buffer)
NSN 1005-22-630-0394 (Heavy Buffer)

The **R-410 G3 Stock Assembly** will allow the user to assume an aggressive shooting stance with less felt recoil and greater controllability of the powerful G3 battle rifle. The integrated cheek piece allows for a comfortable head position when using optics. The R-410 also fits onto HK55 carbines.



R-401 G3 Forend

NSN 1005-22-630-0397

The **R-401 G3 Forend** is a lightweight forend made from 7075 T651 aluminum with Spuhr Interfaces along the length of the body, allowing the user to attach various accessories without adding any unnecessary weight or sharp edges, as is common with Picatinny handguards.



R-402 G3 Top Rail

NSN 1005-22-630-0398

The **R-402 G3 Top Rail** allows the user to attach optics to the G3 battle rifle. Using a cummerbund around the front of the receiver the R-402 provides a more secure mounting platform on the G3 than any other G3 Top Rail on the market.

As with our G36 and HK417 forends, the rail has a smooth design for ease of handling and higher repeatability.



HK G36 / SL8

R-1 G36 Top Rail

The **R-1 G36 Top Rail** has integrated back-up iron sights, is lower than the HK original, and has provision to attach an NVG weapon mount co-witnessed behind the optics.



R-8 G36 GI Mag Conversion Kit

The **R-8 Conversion Kit**, (which includes a bolt stop) allows for "STANAG pattern magazines" to be used in place of the original HK magazines. The magwell also features a battery storage compartment for one CR2032 or one CR1/3N battery.



R-22 G36C Forend

The **R-22 G36C Forend**, which provides the same modularity as our G3 Forend, offers a slimmer profile than the factory handguard, and has a smooth Picatinny railed bottom designed for attaching an HK GLM.



HK417 / MR308

R-200 HK417 Full-Auto Lower / R-200S HK417 Semi-Auto Lower

The R-200 and R-200S lower receivers are designed for use with SR-25/PMAG20 magazines, and feature ambidextrous mag release buttons, and non-rotating pins. The sides of the magwell is fitted with Spuhr Interfaces for attaching accessories

Note:

The R-200 and R-200S are Export Restricted and only available for letterhead orders. Also, the R-200 and R-200S require modification of the upper receiver due to the different geometry of SR-25 magazines.



R-210 HK417 Long Forend 11.5"

The **R-210 Long Forend** is a lightweight modular alternative to the factory Picatinny forend, featuring our own smooth Picatinny rail on top and bottom.



R-211 HK417 Short Forend 9.5"

The **R-211 Short Forend** is, like the R-210 Long Forend, a lightweight modular alternative to the factory Picatinny forend.

As with the R-22 G36 Forend, the R-211 also has a smooth Picatinny rail designed for attaching an HK GLM.



HK MP5

R-301 MP5 Forend

NSN 1005-22-630-0395

The **R-301 MP5 Forend** is a lightweight modular forend, which follows the same general design as our G3 forend. The R-301 also fit the HK53.



R-302 MP5 Top Rail

NSN 1005-22-630-0396

The **R-302 MP5 Top Rail** allows the user to attach optics to the MP5. As with our G36 and HK417 forends, the rail has a smooth design for ease of handling and higher repeatability.



R-305 MP5 Top Rail, C-Thru

Designed for the Berlin Police, the **R-305 MP5 Top Rail** allows the user to attach optics to the MP5 while still using the factory iron sights. As with our G36 and HK417 forends, the rail has a smooth design for ease of handling and higher repeatability.



R-310 MP5 Stock Assembly

The **R-310 MP5 Stock Assembly** will allow the user to assume an aggressive shooting stance with less felt recoil and greater controllability of the MP5 SMG and HK33/HK53 carbines. The integrated cheek piece allows for a comfortable head position when using optics.



R-315 MP5 Stock Assembly, Low

Designed for the German Bundespolizei, the **R-315 MP5 Stock Assembly** is based on the R-310 but with a quick-detachable cheek piece and a lowered buffer tube position, providing quick access to the iron sights whilst still retaining the enhanced ergonomics of the R-310.



Front Grips

R-100 Front Grip, Short

The **R-100 Front Grip** is a light-weight ergonomic front grip that can be attached to any forend that has a Spuhr Interface on the bottom. The handguard is made from aluminum in a slim non-abrasive design and attaches to the forend with two M4x8 Torx 20 screws.



R-101 Front Grip, Tall

The **R-101 Front Grip** – the big brother to the R-100 – is a light-weight ergonomic front grip that can be attached to any forend that has a Spuhr Interface on the bottom. The handguard is made from aluminum in a slim non-abrasive design and attaches to the forend with two M4x8 Torx 20 screws.



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v2019:03

