



# SAKO AESTHETIC RINGS

Protected, EU Design Reg. No. 002438440/0001-0002



## Aesthetic rings for Optilock™ Scope Mounts

The ARS-series of aesthetic rings for Optilock™ scope mounts combines the advantages of Spuhr's patented diagonally cut rings and interfaces with the aesthetics of traditional hunting rings. The rings are available in three versions: the standard version with one plain ring and one ring featuring a Spuhr interface, a version featuring Spuhr interfaces on both rings (article numbers ending with A,) and the classic version without Spuhr interfaces (article numbers ending with B.)

### Installation

The Sako Aesthetic ring set is a replacement part for Optilock™ scope mounts, using the original Optilock™ screws to fasten the rings to the scope mount. To install the rings begin by carefully aligning the two lower halves with each other. Any misalignment may result in marring of the scope tube. Tighten the base screw so that the front surface of the ring is parallel with the ring base. Seat the riflescope in the rings and tighten the screws in a crossing pattern evenly over the four screws. **We also recommend using of powdered rosin in the rings to prevent movement.**

### Torque

The ring screws should be torqued to 15.9-17.8 in/lbs (1.8-2.0 Nm) depending on the scope manufacturer's recommendation.

### Spuhr Interfaces

On A and B models the position of the Spuhr interfaces can be alternated between 12, 3, and 9 o'clock depending on the rotation of the lower halves and the rotation of the top cover:

- To position the Spuhr interfaces in the 12 o'clock position the lower halves can have the opening facing either left or right.
- To position the Spuhr interfaces in the 3 o'clock position the lower half should be positioned so the opening is facing to the right (from the shooter's perspective.)
- To position the Spuhr interfaces in the 9 o'clock position the lower half should be positioned so the opening is facing to the left (from the shooter's perspective.)

#### PARTS LIST

- ARS-30-23, ARS-30-21, & ARS-30-23
  - 2 x ARS 30-23, ARS 30-21, or ARS 30-19 Ring Bases
  - 1 x H3 + 1 x H4 Top Covers (standard)
  - 2 x H3 Top Covers (A-version)
  - 2 x H4 Top Covers (B-version)
  - 10 x S-1011 M3x7.5 Tx10 Screws
- ARS-36-23 & ARS-36-21
  - 2 x ARS 36-23 or ARS-36-21 Ring Bases
  - 1 x H9 + 1 x H10 Top Covers (standard)
  - 2 x H9 Top Covers (A-version)
  - 2 x H10 Top Covers (B-version)
  - 10 x S-1011 M3x7.5 Tx10 Screws